

PROFILES	PAINT CODE	MS 1 & 2 / MS MOD. / AUT	MS 3 & 4	POLYMAC*	BOARD AND BATTEN & REVERSE BB	VERSA & METAL BLOCK	FLUTED PANEL	HARRYWOOD PLUS BLOCK	HARRYWOOD PLUS	NORWOOD	NORWOOD MINI	CORRUGATED (MS 380)	MS 750 & MS 750I	FLAT ROLLS
WOOD Collection, TEXTURAL IV (PAINT SYSTEM BASED OF PVDF - POLYVINYLIDENE FLUORIDE)														
Torrefied 301	MHQC 1700	x	x	22-24 g	26 g	x	26 g	x	24-26 g	24-26 g	26 g	x	x	16", 26 g
Cedar 302	MHQC 1750	x	x	22-24 g	26 g	x	26 g	x	24-26 g	24-26 g	26 g	x	x	16", 26 g
Black Walnut 303	MHQC 1710	x	x	x	26 g	x	26 g	x	24-26 g	24-26 g	26 g	x	x	16", 26 g
Smoked Birch 304	MHQC 1720	x	x	22-24 g	26 g	x	26 g	x	24-26 g	24-26 g	26 g	x	x	16", 26 g
Ash Grey 305	MHQC 1740	x	x	x	26 g	x	26 g	x	24-26 g	24-26 g	26 g	x	x	16", 26 g
Scandinavian Fir 306	MHQC 1730	x	x	x	26 g	x	26 g	x	24-26 g	24-26 g	26 g	x	x	16", 26 g
Teak 310	MHQC 1760	x	x	22-24 g	26 g	x	26 g	x	24-26 g	24-26 g	26 g	x	x	16", 26 g
White Oak 312	MHQC 1770	x	x	22-24 g	26 g	x	26 g	x	24-26 g	24-26 g	26 g	x	x	16", 26 g
Cork 313	MHQC 1780	x	x	22-24 g	26 g	x	26 g	x	24-26 g	24-26 g	26 g	x	x	16", 26 g
SIGNATURE Collection, TEXTURAL IV (PAINT SYSTEM BASED OF PVDF - POLYVINYLIDENE FLUORIDE)														
Anthracite 202	MHQC 1550	24-26 g	26 g	22-24 g	x	24 g	x	24 g	24 g	24 g	24 g	24-26 g	24-26 g	24", 24-26 g
Brushed Zinc 203	MHQC 1800	24-26 g	26 g	22-24 g	x	24 g	x	24 g	24 g	24 g	24 g	24-26 g	24-26 g	24", 24-26 g
Smoky Quartz 204	MHQC 1850	24-26 g	26 g	22-24 g	x	24 g	x	24 g	24 g	24 g	24 g	24-26 g	24-26 g	24", 24-26 g
Copper Bronze 205	MHQC 1525	24-26 g	24 g	22-24 g	x	24 g	x	24 g	24 g	24 g	24 g	24-26 g	24-26 g	24", 24-26 g
INSPIRATION Collection, TEXTURAL IV (PAINT SYSTEM BASED OF PVDF - POLYVINYLIDENE FLUORIDE)														
Titanium White 101	MHQC 2015	24-26 g	26 g	22-24 g	26 g	24 g	26 g	26-24 g	24-26 g	24-26 g	26 g	24-26 g	24-26 g	24", 24-26 g
INSPIRATION Collection, TEXTURAL II (PAINT SYSTEM BASED OF SPM)														
Titanium Black 102	MHQC 1964	24-26 g	26 g	22-24 g	26 g	24 g	26 g	24-26 g	24-26 g	24-26 g	26 g	24-26 g	24-26 g	24", 24-26 g
INSPIRATION Collection, TEXTURAL III (PAINT SYSTEM BASED OF POLYURETHANE)														
Metallic Grey 103	MHQC 1900	24-26 g	26 g	22-24 g	x	24 g	x	24 g	24 g	24 g	24 g	24-26 g	24-26 g	24", 24-26 g
Metallic Copper 104	MHQC 800	24 g	x	x	x	24 g	x	x	x	x	x	24 g	24 g	24", 24 g
Slate Grey 105	MHQC 969	24-26 g	26 g	x	x	x	x	x	x	x	x	24-26 g	24-26 g	24", 24-26 g
Charcoal Grey 106	MHQC 8306	24-26 g	26 g	x	x	x	x	x	x	x	x	24-26 g	24-26 g	24", 24-26 g
Bright Red 107	MHQC 8386	24 g	x	x	x	24 g	x	x	x	x	x	24 g	24 g	24", 24 g
Autumn Blue 108	MHQC 970	24-26 g	26 g	x	x	x	x	x	x	x	x	24-26 g	24-26 g	24", 24-26 g
Sandstone Red 109	MHQC 965	24-26 g	26 g	x	x	x	x	x	x	x	x	24-26 g	24-26 g	24", 24-26 g
English Green 110	MHQC 966	24-26 g	26 g	x	x	x	x	x	x	x	x	24-26 g	24-26 g	24", 24-26 g
Dark Brown 111	MHQC 2290	24-26 g	26 g	x	x	x	x	x	x	x	x	24-26 g	24-26 g	24", 24-26 g
Onyx Black 112	MHQC 964	24-26 g	26 g	x	x	24 g	x	x	x	x	x	24-26 g	24-26 g	24", 24-26 g

- Polymac 24 gauge with styrofoam, available while stocks last after which only 22 gauge with no styrofoam will be available
- Norwood Mini in Wood collection colors is only available in 26 g. If you wish to combine it with Norwood 24 g, you must order both at the same time, specifying your requirements to customer service. The clip will need to be adjusted during production to facilitate installation of both thicknesses together
- 22 gauge, available on request depending on profile. Minimum quantity required, additional production lead times are to be expected
- Coastal paint system available upon request, additional charges will apply. In order to apply the warranty, you must complete and submit the analyse form for warranty application
- Wood Collection available in 24-gauge upon request, additional delivery times to be considered.
- Galvalume 24 gauge available upon request, additional production lead times are to be considered

MINIMUM SLOPES FOR ROOFING BY PAINT SYSTEM:

TEXTURAL II, TEXTURAL III & TEXTURAL IV

For pre-painted steel roof profiles using the paint systems TEXTURAL II (SPM based paint system), TEXTURAL III (polyurethane based paint system) or TEXTURAL IV (PVDF – Poly vinylidene Fluoride based paint system), a minimum roof angle of 5 degree must be maintained with proper drainage to eliminate any potential for standing water, as this will void any warranties for these applications.

FOR INFORMATION :

5 degrees of slope = 8.80% of slope
15 degrees of slope = 26.79% of slope

A minimum slope of 5 ° is required in relation to the warranty (appearance of the paint) and not with the sealing of the system for the roof profiles MS Authentic, MS1, MS2 MS3 & MS4.

SLOPE	POURCENTAGE	ANGLE
1:12	8,3%	4.74°
2:12	16,7%	9.48°
3:12	25%	14.4°
4:12	33,3%	18.42°