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SIDING & ROOFING

Trims & Molding
Molding & Flashing

Layout of the moldings
The suggested dispositions will apply to all profiles

1. Ridge cap
2. Wall / roof w/ variable angle junction
3. Roof flashing with variable angle
4. Valley & fixing bracket
5. Roof flashing with variable angle
6. Roof junction flashing (slope change) convex
7. Wall / roof with 90 degree angle junction
Ridge Cap (roof installation)

The ridge is applied to the junction of two outgoing roofs.

The ventilated ridge is mainly used in the application of cathedral roofs.

* Note that it is possible to make a connection between the vented and the non-ventilated mill on the site (however, the work must be executed by the installer).

No. M31A
Non-vented ridge cap

No. M30A
Vented ridge cap

No. M32A
Single slope ridge cap

Variable = Degree or Inch / mm  Units = inch and/or mm

All Trims come in a 10’ length, 26 gauge
Roof flashing is the starting molding that must be installed over the entire perimeter of the roof. It is available straight or with a variable angle.

* Note that you must provide the required angle for the option marked VARIABLE.
Variable = Degree or Inch / mm  Units = inch and/or mm

All Trims come in a 10' length, 26 gauge

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**Valley**
(roofing installation)

The valley is a molding used when meeting an inner roof junction.

**No. M80AB**
Valley

![Valley Diagram]

**Fixing bracket**
(roofing installation)

The brackets are used to secure the valleys in place.

**No. M70AB**
Fixing bracket

![Fixing Bracket Diagram]

**Junction roof / wall**
(roofing installation)

The wall / roof junction molding is used when you have a roof that comes in or dies in a wall. It is available in two versions, either 90 degree or variable.

* Note that you must provide the required angle for the option marked VARIABLE.

**No. M40A**
Wall / roof w/90 degree angle junction

![90 Degree Junction Diagram]

**No. M41A**
Wall / roof w/variable angle junction

![Variable Angle Junction Diagram]
No. M61A  
Roof junction flashing (slope change) convex

The junction flashing is used when there is a change of slope in the roof.

No. M60A  
Roof junction flashing (slope change) concave

The transition flashing should be used when a project incorporates large cornices that are 2 inches high and covered with a siding.
Molding & Flashing

**MS 1, MS 1 Modular, MS 2 & MS Authentic Profiles**

All Trims come in a 10' length, 26 gauge

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**Variable** = Degree or Inch / mm  
**Units** = inch and/or mm

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**Outside corner**  
(wall installation)

The outer corner is used to cover the junction of two outgoing walls.

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**No. M21A**  
Outside corner w/ integrated J trim

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**Inside corner**  
(wall installation)

The inner corner is used at the junction of two incoming walls.

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**No. M22A**  
Inside corner

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Molding & Flashing

MS 1, MS 1 Modular, MS 2 & MS Authentic Profiles

Variable = Degree or inch / mm  Units = Inch and/or mm
All Trims come in a 10' length, 26 gauge

J trim (wall installation)

The J or J trim is used on the sides and bottom of any opening. Available in several forms depending on the needs of the project:

The Double J trim is used when a stronger molding is required or to fill a spacing.

* Note that the entire piece is colored.

The J trim palette will be used to cover more surface as in the case of a window that came out of the wall.

No. M01A
J trim

No. M02A
Double J trim

No. M03A
Extended J trim variable

Drip flashing (wall installation)

It is important to use a drip flashing over any opening to ensure water drainage.

The dual flashing is used when a stiffer molding is required or to fill a spacing.

* Note that the entire piece is colored.

The pallet drip flashing is chosen when a window or opening is too far inward toward the wall.

* Note that the entire piece is colored.
Molding & Flashing

MS 1, MS 1 Modular, MS 2 & MS Authentic Profiles

Variable = Degree or Inch / mm  Units = inch and/or mm

All Trims come in a 10' length, 26 gauge

Drip flashing (wall installation)

It is important to use a drip flashing over any opening to ensure water drainage.

The dual flashing will be used when a stiffer molding is required or to fill a spacing.

* Note that the entire piece is colored.

The pallet drip flashing is chosen when a window or opening is too much inward toward the wall.

* Note that the entire piece is colored.

No. M54A
Double drip flashing w/90 degree angle

No. M57A
Extended drip flashing variable w/90 degree angle

No. M53A
Double drip flashing

No. M56A
Extended drip flashing w/ variable

Variable = Degree or Inch / mm  Units = inch and/or mm

All Trims come in a 10' length, 26 gauge

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Ridge Cap (roof installation)

The ridge is applied to the junction of two outgoing roofs.

The ventilated ridge is mainly used in the application of cathedral roof.

* Note that it is possible to make a connection between the vented and the non-ventilated mill on the site (the work must however be executed by the installer).
### Roof flashing (roofing installation)

Roof flashing is the starting molding that must be installed over the entire perimeter of the roof. It is available straight or variable angle.

*Note that you must provide the required angle for the option marked VARIABLE.*

<table>
<thead>
<tr>
<th>Roof Flashing</th>
<th>Dimension</th>
<th>Angle</th>
</tr>
</thead>
<tbody>
<tr>
<td>No. M59AB.1.75</td>
<td>107.95mm 4(\frac{1}{4})&quot;</td>
<td>1.75&quot;</td>
</tr>
<tr>
<td>No. M59AB.3</td>
<td>76.20mm 3&quot;</td>
<td>3&quot;</td>
</tr>
<tr>
<td>No. M58AB.1.75</td>
<td>107.95mm 4(\frac{1}{4})&quot;</td>
<td>90 degree angle - 1.75&quot;</td>
</tr>
<tr>
<td>No. M58AB.3</td>
<td>76.20mm 3&quot;</td>
<td>90 degree angle - 3&quot;</td>
</tr>
</tbody>
</table>

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All Trims come in a 10' length, 26 gauge.
**Junction wall/roof (wall installation)**

The wall/roof junction molding is used when you have a roof that comes in or dies in a wall. It is available in two versions, either 90 degree or variable.

*Note that you must provide the required angle for the option marked VARIABLE.*

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**No. M60B**

Roof junction flashing (slope change) concave

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**No. M61B**

Roof junction flashing (slope change) convex
Molding & Flashing

MS 3 & MS 4 Profiles

Variable = Degree or Inch / mm  Units = inch and/or mm

All Trims come in a 10' length, 26 gauge

No. M40B
Wall / roof w/ 90 degree angle junction

No. M41B
Wall / roof w/ variable angle junction

Junction roof / wall (roofing installation)

The wall / roof junction molding is used when you have a roof that comes in or dies in a wall. It is available in two versions, either 90° or variable.

*Note that you must provide the required angle for the option marked VARIABLE.

Outside corner (wall installation)

The outer corner is used to cover the junction of two outgoing walls.

No. M21B
Outside corner w/ integrated J trim
Molding & Flashing

MS 3 & MS 4 Profiles

Variable = Degree or inch / mm  Units = Inch and/or mm

All Trims come in a 10’ length, 26 gauge

No. M22A
Inside corner

The inner corner is used for at the junction of two incoming walls.

No. M01B
J Trim

The J or J trim is used on the sides and bottom of any opening. Available in several forms depending on the needs of the project:

The Double J Trim will be used when a stronger molding is required or to fill a spacing.

* Note that the entire piece is colored.

No. M02B
Double J Trim

The J Trim palette will be used to cover more surface as in the case of a window that came out of the wall.

No. M03B
Extended J Trim